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We look forward to providing you with more information about our latest innovations.

Everad[®] RPM 2635

Technical PUR adhesive for soft substrates

Description

Everad[®] RPM 2635 is a one component polyurethane adhesive which polymerises by reaction with the humidity. This product does not contain any solvent, phthalate or halogen components.

Packaging:

Container 1 000 kg, drum 240 kg/200 kg.

Base:

Polyurethane.

Usage

Everad[®] RPM 2635 is designed to bond soft substrates such as synthetic foams for sponges, non-woven...

Many other uses are possible after preliminary tests.

Before using, ensure through testing that the product complies with the expected use.

Application

Preparation:

The parts to be glued have to be dry, clean and not dusty.

Substrates:

Polyurethane glues react with humidity in the air or in the substrates. One of the substrates has to be porous so that water can reach the bonding line.

Application quantity:100-300 g/m².

The quantity depends of the substrates to assembly and the used glueing process.

Open time:

Approx 120 min. at 20°C and 65% relative humidity.

The reactivity increases with the temperature and the humidity rate. It is possible to increase the reaction by water brumisation on the adhesive film.

Press time:

Approx. 6 hours at 20°C and 65% relative humidity.

The press times depends on the reactivity of the product. It can be shortened in case of water brumisation or temperature increase.

Chemical and physical properties

Solid content:

ca. 100%.

Viscosity:

ca. 3 000 mPa.s Brookfield B4V20

Viscosity measured after production. Values may fluctuate up or down during the storage of the product.

Density :ca. 1,11 g/cm³.**Flammability:**

Non flammable.

Freeze resistance:

Keep above freezing.

Safety

The wearing of protective gloves and safety goggles is recommended while handling the liquid product. Please follow the instructions on the Safety Data Sheet.

Clean-up

Everad[®] RPM 2635 liquid with Everad[®] SNE 3739.

Everad[®] RPM 2635 reticulated with Everad[®] RPS Solvant 4.

Protection of the metallic parts soiled by Everad[®] RPM 2635 by soaking in Everad[®] HNE D-Col 12.

Storage

Cool and dry in unopened original packaging 6 months after production.

Guarantee

We guarantee the consistency and faultless quality of this product, manufactured in accordance with ISO quality standards, which has been developed on the basis of our long-standing experience with the recommended applications under the specified conditions. Material, processing, and application conditions may significantly influence product properties. Pre-application tests by the user are therefore essential. For non-specified applications or deviations in application conditions, we recommend that our technical support service be consulted first. Our general sales and delivery terms and conditions shall apply.